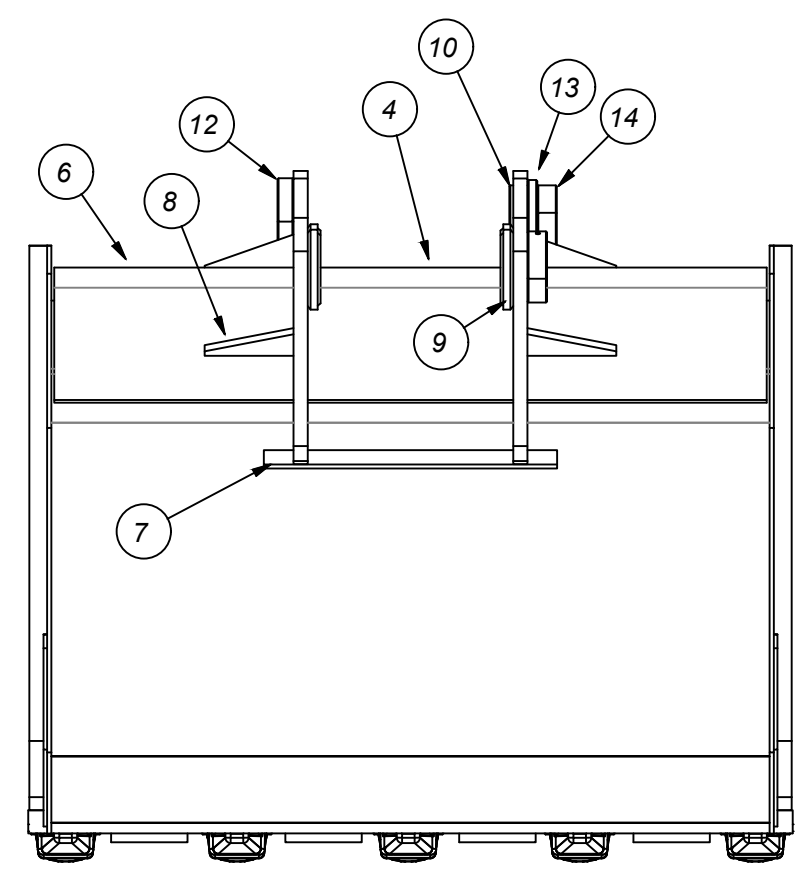
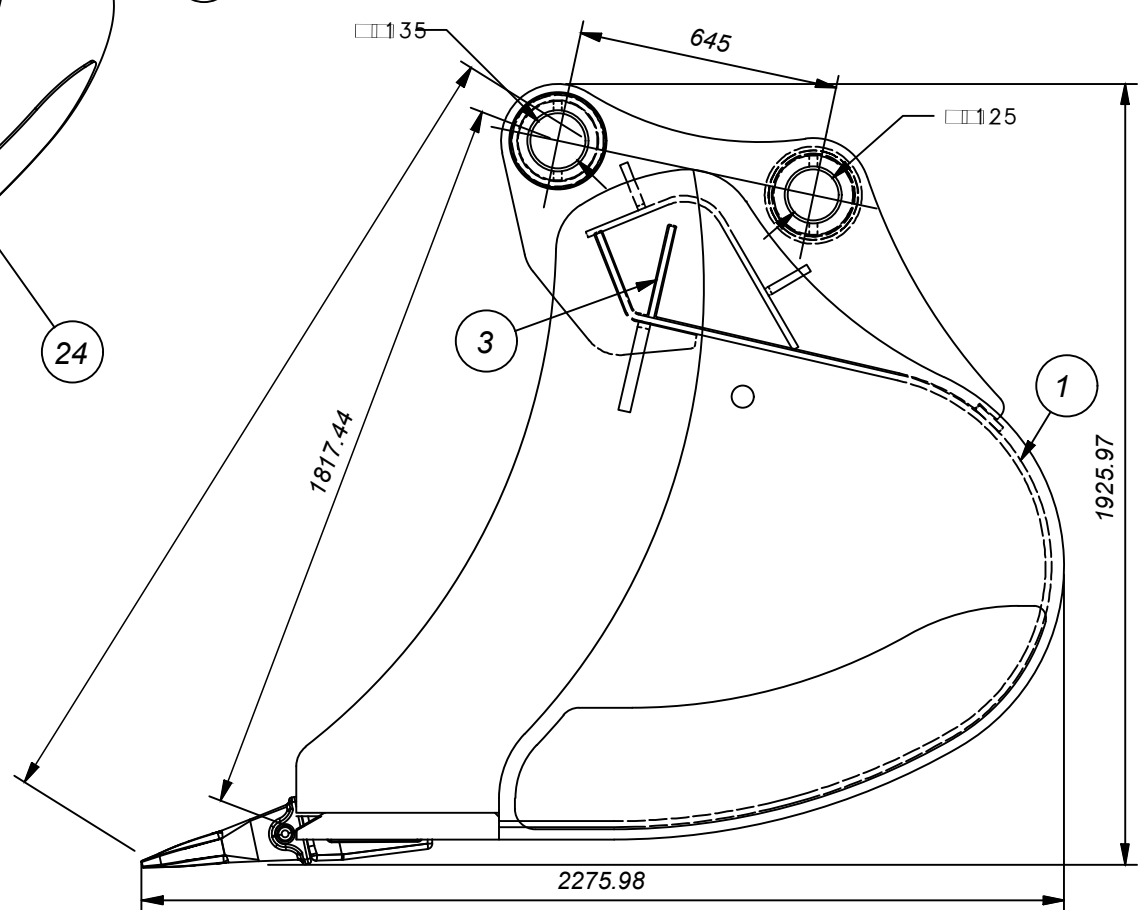


Parts List					
ITEM	DESCRIPTION	QTY	MATERIAL	PLATE THICKNESS	MASS
1	ROLLING	1	BS EN 10025 S355JR	15 mm	759.514 kg
2	FRONT SIDE	2	BS EN 10025 S355JR	50 mm	256.199 kg
3	HEAD PLATE RIB	1	BS EN 10025 S355JR	15 mm	54.571 kg
4	HEAD PLATE	1	BS EN 10025 S355JR	15 mm	49.951 kg
5	ARM ZX470	2	BS EN 10025 S355JR	40 mm	152.534 kg
6	HEAD PLATE	2	BS EN 10025 S355JR	15 mm	58.205 kg
7	REAR BEAM	1	BS EN 10025 S355JR	15 mm	7.772 kg
8	ARM GUSSET	4	BS EN 10025 S355JR	20 mm	2.630 kg
9	BOSS	2	BS 970 1955 EN8		8.144 kg
10	BOSS PAD	1	BS EN 10025 S355JR	16 mm	3.285 kg
11	INNER CORNER GUSSET	2	BS EN 10025 S355JR	30 mm	4.016 kg
12	BOSS	1	BS 970 1955 EN8		10.519 kg
13	BOSS	1	BS 970 1955 EN8		5.726 kg
14	BOSS	2	BS 970 1955 EN8		7.641 kg
15	TIP	5	BS EN 10293 G28Mn6+QT1		37.472 lbmass
16	ADAPTER	5	BS EN 10293 G28Mn6+QT1		26.399 kg
17	EDGE	1	HB450	65 mm	523.802 kg
18	EDGE SEGMENT	4	HB450	50 mm	23.526 kg
19	FRONT BUSH 1	1	BS 970 1955 EN8		3.426 kg
20	FRONT BUSH 2	1	BS 970 1955 EN8		2.109 kg
21	REAR BUSH 1	1	BS 970 1955 EN8		3.186 kg
22	REAR BUSH 2	1	BS 970 1955 EN8		1.838 kg
23	TOP SIDE	2	BS EN 10025 S355JR	12 mm	116.361 kg
24	BOTTOM SIDE	2	BS EN 10025 S355JR	10 mm	28.576 kg



PERMISSIBLE DEVIATIONS, UNLESS OTHERWISE STATED (mm)				PART No.		DESCRIPTION		CONTRACTOR	
MACHINING		FABRICATION		ZX670 SCOOP BUCKET 4.3m3				Metallurgy & Tribology Services (India)	
0	0.0	0.00	ANGLE	> 1	> 400	> 1000	> 2000	> 4000	
				□400	□1000	□2000	□4000	□8000	
□1	□0.5	□0.25	□0.5	□2	□3	□4	□5		
				DWG No. MATS 11/ REV. 0		DESIGN STATE		BOUGHT / MACHINED / FABRICATED / ASSEMBLED / CAST	
				DRAWN BY AS		CHECKED BY YP		APPROVED BY SKS	
				CREATION DATE 18-04-2023		APPROX. MASS (kg) 3002.4 kg		INITIAL VIEW SCALE 1: 20	
								SHEET 1 / 1	